

**PRODUCT DESCRIPTION AND SPECIFICATIONS** 

# LaserVision SP3D Mini

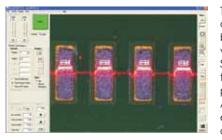
## **3D SOLDER PASTE INSPECTION**



**Laser Vision SP3D Mini** provides a powerful alternative to visual inspection of solder paste deposits, automatically calculating and storing critical printing characteristics in one click. Using a lower cost microscope platform, LaserVision SP3D Mini enables ASC International to offer the same remarkable SPI technology found in their VisionPro and VisionPro AP Series models, but in an entry-level instrument. This makes LaserVision SP3D Mini ideal for manufacturers striving for better process control of the paste printing process, but working with a limited budget.

**System Features:** Automatic Calculation of Height, Width, Area and Volume Measurements • Four Unique and Flexible Operating Modes • Fully Integrated Real Time SPC Run Charts and Histograms • Customized Data Reports with Data Tag Traceability • Simple USB Interface for Service Free Maintenance • One Year Warranty • Accurate and Repeatable Measurements of Solder Paste, Adhesives, Grease and More!

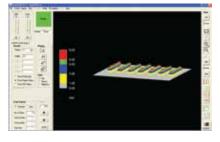
## **Automated Measurements**



To obtain automated measurements on the **SP3D Mini**, position the circuit board under the system's laser-based vision sensor to the desired location. Simply click the large green run button to automatically calculate the solder paste height, width, area and volume. Automated measurements reduce the errors associated with operator to operator variations.

## **3D Scanning Laser**

The **SP3D Mini's** optional laser scanning feature provides 3D profiling capabilities along with added accuracy and repeatability due to increased data acquisition. This feature also provides a second layer of analysis to establish proper corrective actions based upon qualitative defect attributes.



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## **Onboard SPC Features**



#### **Customized Data Reports**

The onboard SPC interface is a powerful tool that helps operators control the critical parameters of the stencil printing process. Data collected is instantly charted by the integrated SPC software. Calculations crucial to the printing performance are managed by the following information:

- User Defined LSL, Target and USL
- X-bar / R and Histogram Charting
- Min / Max / Median Values
- Cp / Cpk / Cr and Lower Z Value

#### LaserVision SP3D Mini System includes:

Windows© OS • Dell 2.5+ Ghz CPU with 20" + LCD Monitor • High Resolution CMOS Color Camera and Class II Laser • Anti-static Work Surface
Hardware/Software Reference Manuals • 12 Month Warranty with Free On-line Technical/Training Sessions.

#### System Options:

- Laser Scanning Module for Producing 3D Profiles NIST Calibration Tool
- Extended Warranty Options.

## **MECHANICAL SPECIFICATIONS**

### LaserVision SP3D Mini

#### **General System Specifications**

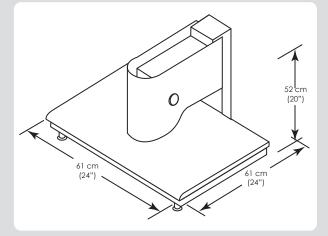
Maximum Object Thickness:	5.1 cm (2.0'')
Standard Work Surface:	61 x 61 cm (24" x 24")
Throat Depth	
(Sensor to Rear Support):	22 cm (8.5")
System Computer:	2.5 + Ghz CPU, 1.0 GB RAM,
	Windows© OS
Electrical Requirements:	100 - 240 VAC, 50 - 60 Hz,
	2 Amps
pient Operating Temperature:	5 °C - 38 °C (40 °F - 100 °F),
Ambient Operating Humidity:	<90 % Non-condensing
System Weight:	18 Kg (40 lbs.)
Crated System Weight:	0, ,
Measurement Capability:	Height, Width, Área &
	Volume Measurements
SPC Charting/ Data Reports:	Integrated
Work Instructions:	0

#### **Sensor Specifications**

Measurement Principle: Laser Technology Camera (Pixel): 1280 x 1024 Lateral Resolution: 3.5 µm (0.14 mils) FOV Size: 4.8 x 3.6 mm (186 x 142 mils) Z Resolution: 2.5 µm (0.1 mil) Measurement Range: 2.5 mm (100 mils) Illumination: LED White Light with Laser

#### Inspection Performance

Inspection Speed: 60 Frames/sec. Static Repeatability: 2.5 μm (0.1 mil) Gauge R&R (±50% tolerance on PCB): <10 % Height Accuracy on Calibration Tool: 2 μm (0.8 mils) Minimum Paste Deposit Size: 127 μm (5 mils)





Safety Considerations The SPD systems couply with all applicable laws from the manufacture of lawer divices. This system is classified as a Class II lawer divice by the Center for Devices and Radioticapie Health (CRM). This classification requires two addry recentione: Do not state directly into the lawer source and do not point the lawer at anyone device yee.

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### For More Information:

E-mail: info@ascinternational.com Web: www.ascinternational.com

www.solderpasteinspection.com

**ASC International** 830 Tower Drive Medina, MN 55340 U.S.A. Toll Free: **1-888-478-2912** (USA ONLY) Tel: USA 763-479-6210 Fax USA 763-479-6206 1.0MW max pow 670 mw wavelen CLASS II LASER PRODUC